# USE OF <u>Eichhornia crassipes</u> (Mart.) Solms IN TREATMENT SYSTEMS FOR TEXTILE MILL EFFLUENTS WITH SPECIAL REFERENCE TO VEYANGODA TEXTILE MILL

N.S.GAMAGE

M.Phil

1997

# USE OF <u>Eichhornia crassipes</u> (Mart.) Solms IN TREATMENT SYSTEMS FOR TEXTILE MILL EFFLUENTS WITH SPECIAL REFERENCE TO VEYANGODA TEXTILE MILL

BY

N.S.GAMAGE (B.Sc.)

# USE OF <u>Eichhornia crassipes</u> (Mart.) Solms IN TREATMENT SYSTEMS FOR TEXTILE MILL EFFLUENTS WITH SPECIAL REFERENCE TO VEYANGODA TEXTILE MILL

#### BY

### N.S.GAMAGE (B.Sc)

Thesis submitted in fulfillment of the requirement for the degree of Master of Philosophy of the Faculty of Applied Science, University of Sri Jayewardenapura, Nugegoda, Sri Lanka.

December, 1997

This is to certify that the work here submitted was carried out by the candidate himself. It is now approved for submission.

- - brazar

1

:

1

÷

Signature

Supervisor

Dr. P.A.J. Yapa
B.Sc. (Hons) (Sri Jayewardenapura)
D. Phil
Senior Lecturer, Department of Botany Faculty
of Applied Science, University of Sri
Jayewardenapura, Nugegoda, Sri Lanka.

Date

1999 . 8 . 11

# DECLARATION

The work described in this thesis was carried out by me at University of Sri Jayewardenapura under the supervision of Dr. P A J Yapa, Department of Botany, University of Sri Jayewardenapura Nugegoda, Sri Lanka, and a report of this has not been submitted to any university for another degree.

Signed : <u>PA Comeq</u> N 9 Gamage.

Date : 10.08.99

#### DEDICATED

ТО

## **BELOVED PARENTS**

## TABLE OF CONTENTS

Table of Contents	 i
List of Tables	 vi
List of Figures	 xii
List of Plates	 xiv
Abbreviations	 XV
Acknowledgement	 xvi
Abstract	 xvii

01

## CHAPTER 1. INTRODUCTION

### CHAPTER 2 LITERATURE REVIEW

2.1	Waste	water treatment	t	04
	2.1.1	Treatment me	thods	04
(6)	2.1.2	Pretreatment	methods	04
	2.1.3	Physical/Cher	nical treatment methods.	06
		2.1.3.1	Coagulation/Flocculation	06
		2.1.3.2	Activated carbon adsorption	08
		2.1.3.3	Membrane filtration	08
		2.1.3.4	Ozone oxidation	09
	2.1.4	Biological tre	atment methods	09
		2.1.4.1	Activated sludge process	11
		2.1.4.2	Rotary biological contractors	12
		2.1.4.3	Aerated ponds	12

2.2	Use of	f <u>Eichhornia</u> cr	assipes for wastewater treatment	14
	2.2.1	Biology		15
	2.2.2	Use of water	hyacinth for wastewater treatment	16
		2.2.2.1	Removal of excess nutrients from	
			small lakes	16
		2.2.2.2	Treatment of domestic sewage	16
		2.2.2.3	Biological oxidation of paper	
			mill effluents	17
10		2.2.2.4	Utilization of water hyacinth in treatment	
			and disposal of tannery waste	17
		2.2.2.5	Advanced treatment of palm oil mill	
			effluent using water hyacinth	18
		2.2.2.6	Ability to filter out heavy metals	18
	2.2.3	Histological of	lamage of water hyacinth due to	
		heavy metal u	ıptake	. 18
	2.2.4	Ability of wa	ter hyacinth to remove nutrients from	
		wastewater		. 19
	2.2.5	Use of water	hyacinth for treatment of effluents	
		of textile fact	ories.	. 20
2.3	Veyan	ngoda Textile N	Aill	20
	2.3.1	General desc	ription	20
	2.3.2		ewater treatment system	20
	2.9.2	DAISting was	towator treatment system	20

ii

## CHAPTER 3 MATERIALS AND METHODS

3.1	Analysis of VTM effluents	23
	3.1.1 Determination of pH	23
	3.1.2 Determination of total solid matter	23
	3.1.3 Determination of volatile solids	24
	3.1.4 Determination of suspended solids	
	(Centrifugal Method)	24
	3.1.5 Determination of dissolved solids	24
	3.1.6 Determination of biochemical oxygen demand	24
	3.1.7 Determination of chemical oxygen demand	24
	3.1.8 Determination of total nitrogen content	25
	3.1.9 Determination of nitrate concentration	25
	3.1.10 Determination of chloride concentration	25
	3.1.11 Determination of phosphate concentration	25
	3.1.12 Determination of sodium and potassium	
	concentrations	25
3.2	Study of the variation of total solid content	
	of the effluent discharged by VTM	26
3.3	Study of variation of pH of the effluent	
	discharged by VTM	26
3.4	Water hyacinth plants	26
3.5	Study of the relative growth rates of water hyacinth	
	in VTM effluents at various dilutions.	26
3.6	Testing the influence of N,P and K on water hyacinth	28
3.7	Study on the quality of effluent in the	
	ponding system at VTM	28
3.8	Influence of VTM effluents on shoot/root ratio	
	of water hyacinth	29
3.9	Performance of existing treatment system at Veyangoda	
	Textile Mill (VTM)	29

3.10	Performance of water hyacinth in a three tank model	
	treatment system for VTM effluents	29
3.11	Performance of water hyacinth in a three tank model	
	treatment system with a sand filter for VTM effluents	30
3.12	Performance of water hyacinth in a two tank model	
	treatment system for VTM effluents	31
3.13	Performance of water hyacinth in a two tank model	
	treatment system with a sand filter for VTM effluents	31
3.14	Performance of water hyacinth in a two tank model	
	treatment system with a sand filter for chemically	
	treated VTM effluents.	32
3.15	Study on the effect of VTM effluents on the soil	34
3.16	Statistical analysis	34

## CHAPTER 4 RESULTS AND OBSERVATIONS

4.1	Analysis of effluents discharged by VTM
4.2	Study of the variation of total solid content
	of the effluent discharged by VTM at different times of the day 39
4.3	Study of the variation of pH value of the effluent
	discharged by VTM at different times of the day 39
4.4	The relative growth rates of water hyacinths in
	VTM effluents at various dilutions 43
4.5	Effect of N, P and K on growth of water hyacinth 48
4.6	Study on the quality of effluent in the ponding
	system at VTM56
4.7	Effect of VTM effluent on shoot/root ratio of
	water hyacinth
4.8	Performance of existing treatment system at
	Veyangoda Textile Mill60
4.9	Performance of water hyacinth in a three tank
	model treatment system for VTM effluents

iv

4.10	Performance of water hyacinth in a three tank model	
	treatment system with a sand filter for VTM effluents	89
4.11	Performance of water hyacinth in a two tank model	
	treatment system for VTM effluents	98
4.12	Performance of water hyacinth in a two tank model	
	treatment system with a sand filter for VTM effluents	105
4.13	Performance of water hyacinth in a two tank model	
	treatment system with a sand filter for chemically	
	treated VTM effluents	111
4.14	Effect of VTM effluent on the soil	116

v

## CHAPTER 5 DISCUSSION

## REFERENCES

## APPENDICES

137

117

130

# LIST OF TABLES

2.1	Comparative dosage of alum and FeSO <sub>4</sub> required	
8	for coagulation of suspended matters in textile mill	
	wastewater	10
2.2	Chemicals used in the textile manufacturing processes	
	at VTM	21
2.3	Capacities of ponds in the existing treatment system at VTM	22
4.1	Properties of VTM effluents	40
4.2	Variation of total solid content of effluent discharged	
	by VTM at difference time of factory operations	41
4.3	Variation of pH of effluent discharged by VTM during	
	a normal working day	42
4.4	Composition of wastewater used in trial described in 4.4	44
4.5	Variation of leaf number with time at various dilutions	
	of VTM effluent	45
4.6	Variation of RGR% and doubling time (DT)	
	(in terms of number of leaves) with different dilutions of	
	VTM effluents after 35 days of growth	45
4.7	Variation in fresh weight of water hyacinth plants	
	with different dilutions of VTM effluents after 35 days	
	of growth	46
4.8	Variation in dry weight of water hyacinth plants	
	with different dilutions of VTM effluents after	
	35 days of growth	46
4.9	Variation of number of leaves grown in complete	
	Hoagland solution and different nutrient combinations	
	for a period of 42 days.	49

4.10	Effect of nutrient deficiency on water hyacinth	
	in terms of RGR, DT and shoot/root ratio after	
	35 days of growth.	50
4.11	Quality of effluent in the ponding system at VTM	58
4.12	Shoot/root ratios of the plants collected from	
	Bellanwila - Attidiya wetland and pond 3, 4	
	of VTM treatment system.	59
4.13	pH of initial (Inlet) effluent and the final effluent (Outlet)	
	discharged from treatment system at VTM monitored for a	
	period of one year	62
4.14	Total solid content of initial (Inlet) effluent and the final	
	effluent (Outlet) discharged from treatment system	
12	at VTM monitored for a period of one year	62
4.15	Volatile solid content of initial (Inlet) effluent and the	
	final effluent (Outlet) discharged from treatment	
	system at VTM monitored for a period of one year	64
4.16	Suspended solid content of initial (Inlet) effluent and the	
	final effluent (Outlet) discharged from treatment	
	system at VTM monitored for a period of one year	64
4.17	Dissolved solid content of initial (Inlet) effluent and the	
	final effluent (Outlet) discharged from treatment system	
	at VTM monitored for a period of one year	66
4.18	Biochemical oxygen demand of initial (Inlet) effluent and the	
	final effluent (Outlet) discharged from treatment	
	system at VTM monitored for a period of one year	66
4.19	Chemical oxygen demand of initial (Inlet) effluent and the	
	final effluent (Outlet) discharged from treatment system	
	at VTM monitored for a period of one year	68
4.20	Total nitrogen content of initial (Inlet) effluent and the	
	final effluent (Outlet) discharged from treatment	
	system at VTM monitored for a period of one year	68

vii

4.21	Phosphate concentration of initial (Inlet) effluent and	
	the final effluent (Outlet) discharged from treatment	
	system at VTM monitored for a period of one year	70
4.22	Nitrate concentration of initial (Inlet) effluent and the	
e)	final effluent (Outlet) discharged from treatment system	
	at VTM monitored for a period of one year	70
4.23	Chloride concentration of initial (Inlet) effluent and the	
	final effluent (Outlet) discharged from treatment system	
	at VTM monitored for a period of one year	72
4.24	Sodium concentration of initial (Inlet) effluent and the	
	final effluent (Outlet) discharged from treatment system	
	at VTM monitored for a period of one year	72
4.25	Potassium concentration of initial (Inlet) effluent and the	
	final effluent (Outlet) discharged from treatment system	
	at VTM monitored for a period of one year	74
4.26	Performance of water hyacinth in a three tank model	
	treatment system in terms of pH	79
4.27	Performance of water hyacinth in a three tank model	
в	treatment system in terms of total solids	79
4.28	Performance of water hyacinth in a three tank model	
	treatment system in terms of volatile solids	81
4.29	Performance of water hyacinth in a three tank model	
	treatment system in terms of suspended solids	81
4.30	Performance of water hyacinth in a three tank model	
	treatment system in terms of dissolved solids	83
4.31	Performance of water hyacinth in a three tank model	
	treatment system in terms of COD	83
4.32	Performance of water hyacinth in a three tank model	
	treatment system in terms of BOD	84
4.33	Performance of water hyacinth in a three tank model	
	treatment system in terms of total nitrogen	84
4.34	Performance of water hyacinth in a three tank model	
	treatment system in terms of NO <sub>3</sub>	86

viii

4.35	Performance of water hyacinth in a three tank model
	treatment system in terms of PO <sup>3-</sup> <sub>4</sub> 86
4.36	Performance of water hyacinth in a three tank model
	treatment system in terms of Cl <sup>-</sup>
4.37	Performance of water hyacinth in a three tank model
	treatment system in terms of Na <sup>+</sup> content
4.38	Performance of water hyacinth in a three tank model
	treatment system in terms of K <sup>+</sup>
4.39	pH of effluent discharged from three tank model treatment
	system with a sand filter - Retention time 30 days 90
4.40	Total solids content of effluent in the three tank model
	treatment system with a sand filter - Retention
	time 30 days 90
4.41	Volatile solids content of effluent of the three tank model
	treatment system with a sand filter - Retention
	time 30 days
4.42	Chemical oxygen demand of effluent in the three
	tank model treatment system with a sand filter - Retention
	time 30 days
4.43	Biochemical oxygen demand of effluent from the three
	tank model treatment system with a sand filter - Retention
	time 30 days
4.44	Total nitrogen content of effluent from three tank
	model treatment system with a sand filter - Retention
	time 30 days
4.45	Nitrate concentration of effluent from three tank
	model treatment system with a sand filter - Retention
	time 30 days
4.46	Phosphate concentration of effluent from three
	tank model treatment system with a sand filter - Retention
	time 30 days

ix

4.47	Chloride concentration of effluent from three	
	tank model treatment system with a sand filter - Retention	
*	time 30 days.	96
4.48	Sodium concentration of effluent from three tank	
	model treatment system with a sand filter - Retention	
	time 30 days.	96
4.49	Potassium concentration of effluent from three	
	tank model treatment system with a sand filter - Retention	i.
	time 30 days.	97
4.50	pH of the effluent from two tank model	
	treatment system	101
4.51	Total solids of the effluent from two tank model	
	treatment system.	101
4.52	Chemical oxygen demand of effluents from two tank	
	model treatment system	102
4.53	Biochemical oxygen demand of effluent from two tank	
	model treatment system.	102
4.54	Total nitrogen content of effluent from two tank model	
	treatment system.	103
4.55	pH of effluent from two tank model treatment system	
	with a sand filter.	107
4.56	Total solid content of effluent from two tank	
	model treatment system with a sand filter.	107
4.57	Chemical oxygen demand of effluent from two	
	tank model treatment system with a sand filter	108
4.58	Biochemical oxygen demand of effluent from two	14
	tank model treatment system with a sand filter	108
4.59	Total nitrogen content of effluent from two tank	
	model treatment system with a sand filter	109
4.60	Summary of results obtained with two tank	
	model treatment system with a sand filter without	
	water hyacinths	110

4.61	Summary of results obtained with the two tank model		
	treatment system with a sand filter and water hyacinths 110		
4.62	pH of effluent discharged from two tank model treatment		
	system with a sand filter (effluent introduced into		
	the system was retreated with alum) 112		
4.63	Total solid content of effluent from two tank		
	treatment system with a sand filter (effluent		
	introduced into the system was retreated with alum). 112		
4.64	Chemical oxygen demand of effluent from two		
	tank treatment system with a sand filter (effluent		
	introduced into the system was retreated with alum). 113		
4.65	Biochemical oxygen demand of effluent discharged from		
	two tank model treatment system with a sand filter		
	(effluent introduced into the system was		
	pretreated with alum) 113		
4.66	Total nitrogen content of effluent from two		
	tank treatment system with a sand filter (effluent		
	introduced into the system was pretreated with alum). 115		
4.67	Comparison of two tank model treatment system with		
	a sand filter & a water hyacinth culture and three		
	tank model treatment system with a sand filter &		
	a hyacinth culture 115		

## LIST OF FIGURES

3.1	Diagram showing the three tank treatment system		
	investigated in this study for treatment of textile		
	mill effluents.	33	
3.2	Diagram showing the two tank treatment system		
	investigated in this study		
	for treatment of textile mill effluents.	36	
3.3	Existing treatment system at VTM	37	
4.1	Relative growth rates of water hyacinth plants in terms		
	of number of leaves grown in different media	51	
4.2	Monthly variation of pH of effluent discharged from		
	the treatment system at VTM (Inlet and Outlet) during		
	a period of twelve months	63	
4.3	Monthly variation of total solid content of effluent		
	discharged from the treatment system at VTM		
	(Inlet and Outlet) during a period of twelve months	63	
4.4	Monthly variation of volatile solid content of effluent		
	discharged from the treatment system at VTM		
	(Inlet and Outlet) during a period of twelve months	65	
4.5	Monthly variation of suspended solid content of		
	effluent discharged from the treatment system at		
	VTM (Inlet and Outlet) during a period		
	of twelve months	65	
4.6	Monthly variation of dissolved solid content of		
	effluent discharged from the treatment system at		
	VTM (Inlet and Outlet) during a period of		
	twelve months	67	
4.7	Monthly variation of biochemical oxygen demand of		
	effluent discharged from the treatment system at		
	VTM (Inlet and Outlet) during a period of		
	twelve months	67	

xii

4.8	Monthly variation of chemical oxygen demand of			
	effluent discharged from the treatment system			
	at VTM (Inlet and Outlet) during a period of			
	twelve months	69		
4.9	Monthly variation of total notrogen content of			
	effluent discharged from the treatment system at			
	VTM (Inlet and Outlet) during a period			
	of twelve months	69		
4.10	Monthly variation of phosphate ion content of			
	effluent discharged from the treatment system at			
	VTM (Inlet and Outlet) during a period			
	of twelve months	71		
4.11	Monthly variation of nitrate ion content of			
	effluent discharged from the treatment system at			
	VTM (Inlet and Outlet) during a period			
	of twelve months	71.		
4.12	Monthly variation of chloride ion content of			
	effluent discharged from the treatment system at			
	VTM (Inlet and Outlet) during a period of			
	twelve months	73		
4.13	Monthly variation of sodium ion content of			
	effluent discharged from the treatment system at			
	VTM (Inlet and Outlet) during a period of			
	twelve months	73		
4.14	Monthly variation of potassium ion content of			
	effluent discharged from the treatment system at			
	VTM (Inlet and Outlet) during a period			
	of twelve months	75		

xiii

## LIST OF PLATES

Plate 1.	Effect of dilution on growth performance of	
	water hyacinth plants	8
	(Dilution 1:0, 1:1, 1:2 and 1:4).	47
Plate 2.	Effect of nitrogen deficiency on	
	water hyacinth	53
Plate 3.	Effect of phosphorus deficiency on	
	water hyacinth	53
Plate 4.	Effect of potassium deficiency on	
	water hyacinth .	55
Plate 5.	Water hyacinth grown in complete	
	Hoagland solution	55
Plate 6.	Three tank model treatment system with a water	
	hyacinth culture and the control system	104
Plate 7.	Two tank model treatment system with a sand	
	filter and a water hyacinth culture, and	
	the control system	104

xiv

# ABBREVIATIONS

BOD		Biochemical Oxygen Demand
COD	-	Chemical Oxygen Demand
DS	-	Dissolved Solids
mg/l	-	Milligrams per liter
TS	-	Total Solids
TSS	-	Total Suspended Solids
VS	4	Volatile Solids
TN	-	Total Nitrogen
kg/m <sup>3</sup>	-	Kilograms per Cubic Meter
VTM	-	Veyangoda Textile Mill
CEA	- 	Central Environmental Authority

xv

#### ACKNOWLEDGEMENTS

I am indebted to a whole host of persons who had helped me in various ways towards the preparation of this thesis, to all of whom I owe a deep sense of gratitude.

First and foremost is my supervisor Dr. P A J Yapa for his inspiring guidance, continuous encouragement and constant help. He patiently read through the manuscript, advising me with constructive comments. If not him it would have been impossible for me to complete this work satisfactorily.

I am grateful to Natural Resources, Energy and Science Authority (NARESA) for sponsoring this project and my study in the university.

I wish to extend my sincere thanks to Dr. S S Ranaweera, Dept. of Botany, Dr. J Jinadasa Head, Dept of Zoology and Prof. W S Fernando and Prof A Bamunuarachchi, Dept of Chemistry of University of Sri Jayewardenapura and to staff of Dept. of Soils and Plant Nutrition of Rubber Research Institute of Sri Lanka for their great support during the research study.

A special word of thanks due to Mr Tissa Philiphs, Chief Engineer and Mr Boteju, of Mill Manager of Veyangoda Textile Mills who helped me to collect waste water samples for my research trials through out this study.

I also wish to express my sincere gratitude to Mr P Dias Dept. of Mathematics University of Sri Jayewardenapura, who helped me in statistical analysis. The technical assistance of Mr Wijesinghe, Dept. of Forestry & Envt. Science, University of Sri Jayewardenapura in analyzing samples, is also gratefully acknowledged.

Finally I gratefully acknowledge the assistance given by Miss Surangi Embuldeniya, Miss Kamani Wasantha and Miss Harshi Gamage.

xvi

Use of <u>Eichhornia crassipes</u> (Mart) Solms in treatment systems for textile mill effluents with special reference to Veyangoda Textile Mill.

By

#### NIMAL SENARATH GAMAGE

### ABSTRACT

Indiscriminate discharge of wastewater from textile processing industries in Sri Lanka has created environmental problems with regard to both ground water pollution and surface water pollution. Veyangoda Textile Mill - (VTM) which is the largest textile processing factory in the country has been using water hyacinth plants in its ponding system for treatment of wastewater. The use of <u>Eichhornia</u> <u>crassipes</u> (Mart) Solms (commonly known as water hyacinth) in treatment systems for textile mill effluents was investigated at the University of Sri Jayewardenapura of Sri Lanka.

Typically waste effluents of VTM contained 1356 mg/l of total solids, 159 mg/l of BOD, 92 mg/l of total nitrogen, 1.9 mg/l of nitrate, 53 mg/l phosphate, 37 mg/l of chloride, 61 mg/l of potassium, 1232 mg/l of dissolved solids, 973 mg/l of volatile solids 120 mg/l of suspended solids and 660 mg/l of COD.

The diluted VTM effluents was not suitable for the growth of water hyacinth. With increasing dilution, the percentage relative growth rate decreased and the doubling time increased, shoot:root ratio was found to decrease and plants were not able to produce offshoots. Dilution of VTM effluent lowers the nitrate ion concentration and retard the growth of water hyacinth plants.

xviii

The effect of nutrient deficiency on growth of water hyacinth was investigated using modified Hoagland solution. Nitrogen was essential for survival and satisfactory growth of plants. Under phosphorus deficient conditions the plants did not produce offshoots and the plant as a whole was unhealthy but produced few small leaves. In the absence of potassium, plants were stunted and the relative growth rate was low.

An extensive monitoring study was carried out in order to find the efficiency of the existing treatment system at VTM for a period of one year. The reduction of total solid was 59.4%, volatile solids 72.6%, total suspended solids 46.6%, BOD 75%, COD 81.4%, total nitrogen 83.5%, phosphorus content 53.9%, chloride content 36%, sodium content 40.2% and potassium content 64.4%. An increase in nitrate content was observed in VTM treatment system.

A systematic laboratory study was made of the performance of water hyacinth in order to find the efficiency for improvement of quality of textile factory waste water. Simultaneously control experiments without water hyacinth were carried out for comparison. Water hyacinth performed as an excellent depollutant in a three tank model treatment system with a sand filter for textile factory wastewaters. The results indicated an improvement of 13.5 percent in total solids, 54.4 percent in COD, 84 percent in BOD, 51.4 percent in total nitrogen; 45.4 percent in phosphates, 26.1 percent in potassium and 13.9 percent in chloride due to water hyacinth culture with a retention time of a 30 day showing that the three tank treatment system with a sand filter and water hyacinths was highly satisfactory in reducing the pollution level of textile mill effluents. One drawback was the long retention time of 30 days.

In the circumstances, another trial was carried using a two tank model treatment system with a retention time of 20 days in order to see the possibilities of getting effluents treated with a reduced retention time. A reduction of 27.9% for BOD was achieved by the water hyacinth culture in the two tank treatment system whilst comparatively low reductions in COD (15.6%) and TS (12.5%) were observed after a continuous operation of 70 days. A remarkably high reduction in total nitrogen (27%) was also observed in the hyacinth cultured system compared to control system.

A further improvement in water quality was achieved by incorporation of a sand filter to the two tank system. With respect to the control system, water hyacinth treatment system was able to improve water quality in terms of COD by 26.9%, BOD by 30.4%, TS by 41.1% and TN by 89.9%.

In an attempt to further improve the efficiency of the treatment process the influent wastewater was treated with aluminium sulphate for coagulation of impurities. The improvement in total solid content that occurred in the water hyacinth system was 76.5%. Reductions of 26.9% in COD, 30.4% in BOD<sub>3</sub> and 24.7% in TN were also observed due to water hyacinth with respect to control system.

The results of this study show that both two tank system and three tank system with water hyacinth can be used for removal of pollutants in textile factory effluents. However, under ideal conditions with plants the three tank system was found to perform better than the two tank system, with pollutant parameters almost always satisfying the environmental standards, although the retention time is slightly longer (i.e 30 days).